

Date: Tuesday, 8/21/2007 3:43:22 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 34180	
Estimate Number : 11417	
P.O. Number : N/A	Part Number : D34583
This Issue : 8/21/2007 S.O. No. : N/A	Drawing Number : D3458 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 32481	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 8/28/2007 Qty: 30 Um: Each
Checked & Approved By : <u>[Signature]</u> 07.08.22	
Comment : est. REV. A 05.12.13 NEW ISSUE EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.7350 f(s)/Unit Total : 22.0500 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: M104641

SAP 07/08/22

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3458

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

SAP 07/08/22 30

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAP 07/08/22 30

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

EN 07/08/22

(25)

center

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3458

John 07/08/23

(28)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3458-3 PAR #: N/A Fault Category: Prod / Fab. Ass <sup>need of Smart</sup> NCR: Yes No DQA: 2 Date: 07/08/08  
 QA: N/C Closed: 2 Date: 07.08.08

NCR: <u>34180</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>07/08/08</u>	<u>2D</u>	<u>one part scrap. Blow out from water jet in hole.</u>	<u>[Signature]</u>	<u>Scrap and destroy no replace</u>	<u>[Signature]</u> <u>07/08/08</u>	<u>En</u> <u>07/08/08</u>	<u>[Signature]</u>	<u>En</u> <u>07/08/08</u>

NOTE: Date & initial all entries

Date: Tuesday, 8/21/2007 3:43:22 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 34180

Part Number: D34583

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Er 07/08/28 (29)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

CP 07/08/28 (28)

8.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

2007/08/28

Job Completion



U 07-08-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

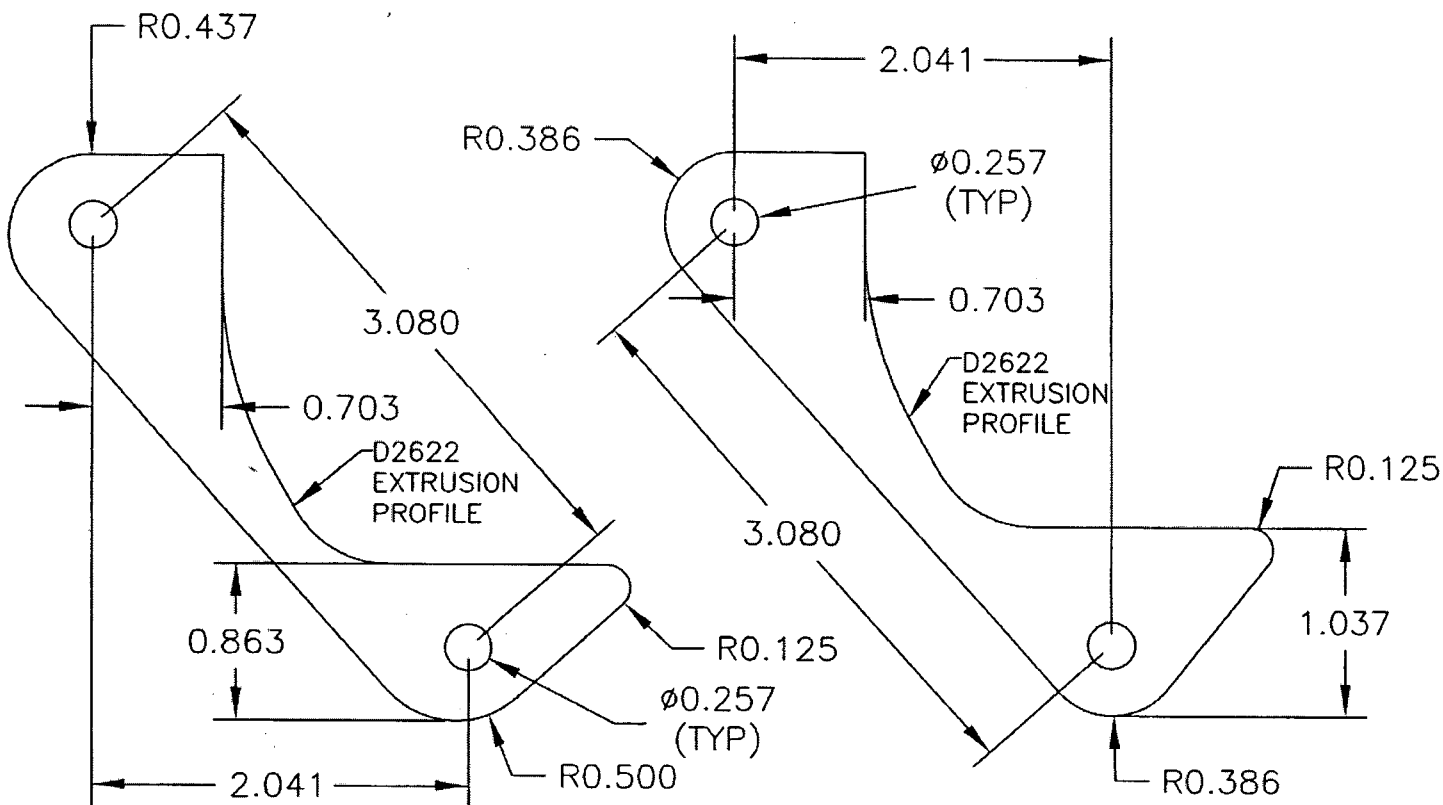
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
94	94	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
94	94	D3458	SHEET 1 OF 1
DATE		TITLE	SCALE
05.09.23		STEP MOUNTING PLATE	1:1
A	05.09.23	NEW ISSUE	



D3458-3 STEP MOUNTING PLATE

D3458-17-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK (REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

NO. 34180  
WORK ORDER  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
ENGINEERING  
RETURN TO  
SHOP COPY  
STEP MOUNTING PLATE